# Heavy & Medium Duty Trucks & Trailers

# DUMP PUMPS



**Precision-Engineered Fluid Power Products** 

### The Sensible Choice for Pump/Valve Assembly



Dump Trucks
Dump Trailers



#### Features

- Pump and cylinder protected in the "Raise" and "Neutral" position of the spool
- Manual shift, factory installed "OE" air, or "Add-on" air shifts each with full metering capabilities
- Built-in load check maintains dump body angle and is installed in the cylinder port for superior self-cleaning
- NPT & SAE ports are available
- Built-in direct acting relief valve set at factory
- 100% factory tested
- Flows of 37 and 46 GPM at 1800 RPM
- Pressures to 2500 PSI
- Speeds to 2400 RPM
- High strength alloy steel gear and shaft set

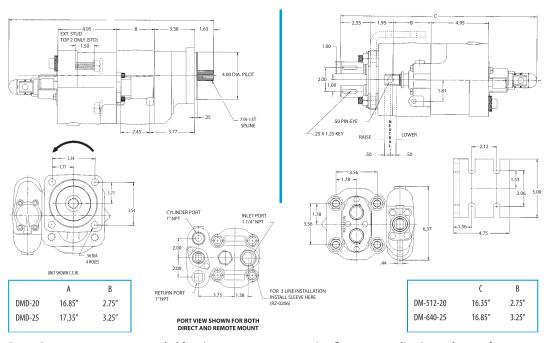
- Neutral lock-out safety cap for use with pull-out cable
- 2 line for intermittent duty or 3 line for continuous duty systems
- 2 extra long studs for easy installation of pump support bracket on direct mount
- Pressure balanced wear plates maintain high pump efficiency throughout all operating ranges
- DIN mount and shaft available





## Pump/Valve Assembly

#### **Dimensional Data (inches)**

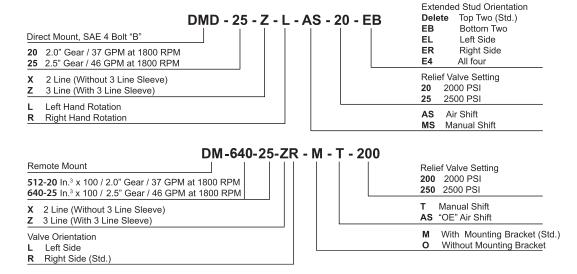


Dump Pumps are not recommended for ejector, conveyor, or moving floor type applications; please refer to Gemini brochure for those type or applications



Permco is a leading manufacturer of high-pressure hydraulic gear/vane pumps and motors, flow dividers, intensifiers, and accessories. Available in a wide variety of sizes and configurations to suit your application needs.

#### **Pump Code**



Our Online Support is available 24/7/365 for your needs!

Email: support@permco.com Call: (800) 626.2801







